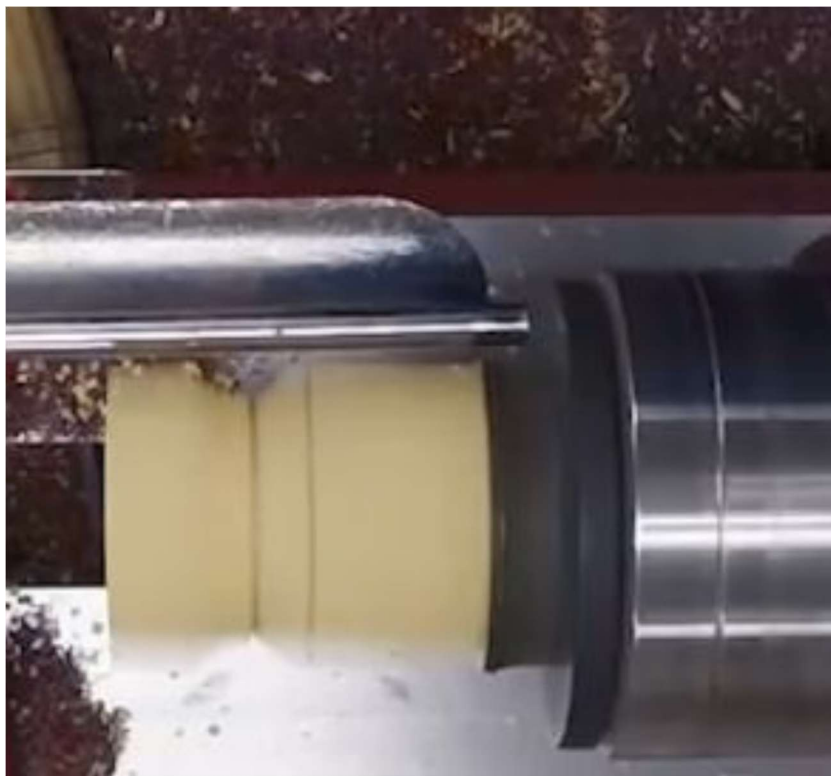
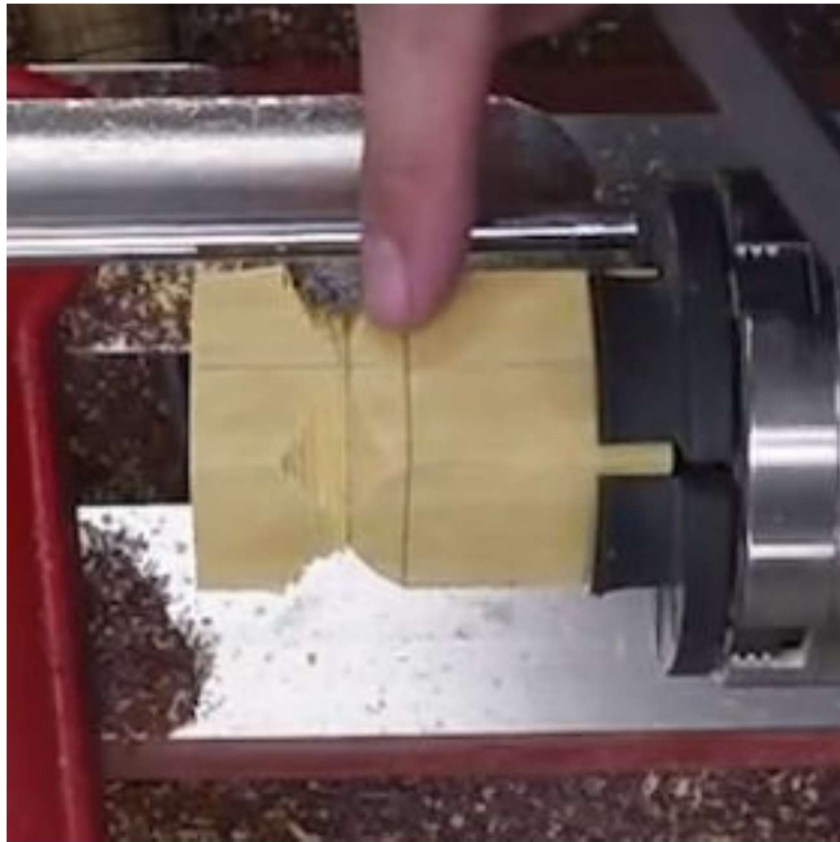




Draw two lines 1" & 1 3/8".



Turn from the 1 3/8" line to the 1" line.



Stop when you reach the cylinder diameter.



Turn to cylinder.



Glue the four blocks together and put in chuck. Turn to cylinder.



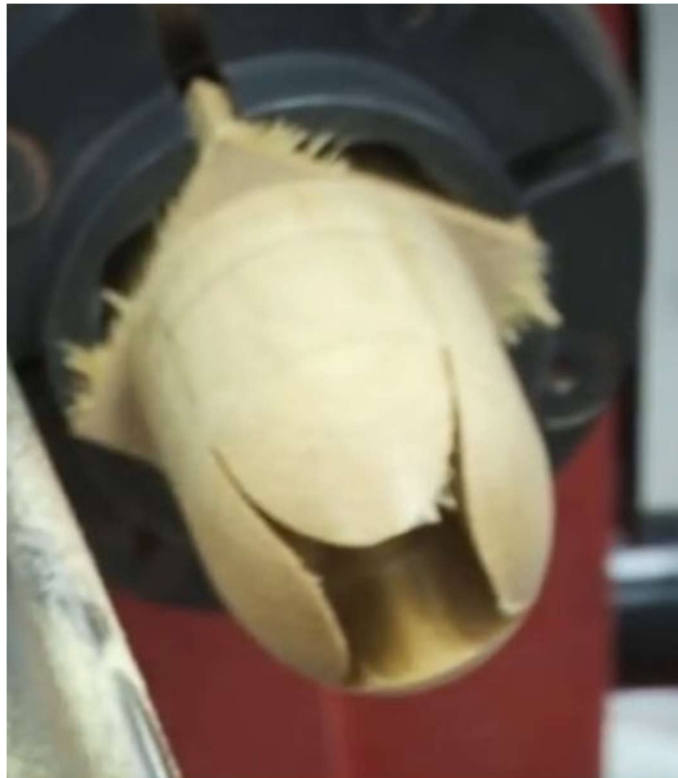
Mark two lines 1" & 2" from end. The 2" line is bottom of flower.



Slightly round over end from the 1" line.



Reduce at 2" line to approximately $\frac{5}{8}$ ".



Drill a $\frac{1}{4}$ " hole in bottom center.



Turn the bottom of flower to shape.