

# TURNING AIR AND IRREGULAR SHAPED WOOD

## SAFETY

1. Always turn between centers
2. Remember irregular shapes can have voids - wear head and eye protection
3. Use spigot chuck or spur drive - if you use spur drive - bore hole for a tight fit to capture the drive.
4. Begin with slow revolutions, speed up as vibration eases.
5. Always rotate vessel by hand before starting lathe, make sure tool rest is tight and clear of rotation

## LAY OUT

1. Crotch or branch union center must be = distance from each section
2. Make sure bowl edge is off the branch union or you will have a bowl with an open side.
3. Bore a hole in the side you wish the bowl opening to be, also now is the time to determine the wings up or down as a floating vessel.
4. Examples.

NOT  
TO  
SCALE

